Contents

Complete Training Courses................................. 4
Student Workbooks.............................................. 12
Programmed Learning Courses............................ 14
Technical Guides................................................ 15
General Welding Books....................................... 16
Pipe Welding & Pipe Layout Books....................... 16
AWS® Books..................................................... 17
Welding Codes & Specifications.......................... 17
Welding Inspection Tools..................................... 17
Wall Posters...................................................... 18
Order Form....................................................... 19
Online Education................................................ 22
Hobart Institute Gear.......................................... 24
HIWT Courses.................................................. 26

Schools Receive a 20% Educational Discount
Each Complete Course Includes:
an instructor’s guide; DVD(s), one student workbook, one technical guide, tests & answer keys.

• Instructor’s Guide
With comprehensive instructions for implementing each topic.

• DVDs

• Answer Keys for Written Test
Answer keys for each written test makes it easy for instructors to measure student mastery of key concepts. (50 copies of each written test are shipped with each complete course.)

• One Student Workbook
Featuring easy to follow practice sessions based on video demonstrations and summaries of essential theory.

• One Technical Guide
An individual resource for instructors and students, each technical guide contains process specific information on equipment, process variables, weldability, pre- and post-weld procedures, shielding gases, electrodes, safety and more.
COMPLETE TRAINING COURSES

Shielded Metal Arc Welding

The Shielded Metal Arc Welding program is a complete training program. The fundamentals of shielded metal arc welding are covered in the basic program. It provides training in all positions, on mild steel with single and multipass welds. SMAW-1 (Structural) teaches welding on single V-groove welds on carbon steel with multipass welds in all positions with backing strips. SMAW-2 (Pre-pipe) teaches welding on single V-groove welds with open root on carbon steel with multipass welds in all positions. SMAW-2 is in preparation for the transition to pipe welding. There are three pipe welding courses; 2" Pipe Uphill, 6" Pipe Uphill and 6" Pipe Downhill.

Shielded Metal Arc Welding Basic Updated 2019

Complete Course: 4 DVDs (3 hrs. 47 min); 1 Instructor Guide; 5 written tests, 50 copies each

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DV01</td>
<td>Complete SMAWB course</td>
<td>DV01</td>
<td>$1,125.00</td>
</tr>
<tr>
<td></td>
<td>5 written tests, 50 copies ea.</td>
<td>V01.41</td>
<td>$40.00</td>
</tr>
<tr>
<td></td>
<td>Instructor guide*</td>
<td>V01.40</td>
<td>$59.00</td>
</tr>
<tr>
<td></td>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Site License</td>
<td>V01.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Shielded Metal Arc Welding – Structural

Complete Course: 3 DVDs (1 hr. 58 min); 1 Instructor Guide; 4 written tests, 50 copies each

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DV02</td>
<td>Complete SMAWPD</td>
<td>DV02</td>
<td>$1,125.00</td>
</tr>
<tr>
<td></td>
<td>4 written tests, 50 copies ea.</td>
<td>V03.41</td>
<td>$35.00</td>
</tr>
<tr>
<td></td>
<td>Instructor guide*</td>
<td>V03.40</td>
<td>$59.00</td>
</tr>
<tr>
<td></td>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Site License</td>
<td>V03.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Recommended as an advanced plate curriculum for Structural welding and displaying the use of backing strips.

Topics
1. Shielded Metal Arc Welding Structural - Course Overview
2. Introduction to Shielded Metal Arc Welding
3. Safety & Health Of Welders
4. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position
5. Weld Size & Profile
6. Procedure And Welder Qualification
7. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position, Destructive Test
8. Single V-Groove Weld, Butt Joint, Vertical (3G) Position
9. Destructive Testing
10. Single V-Groove Weld, Butt Joint, Overhead (4G) Position
11. Nondestructive Testing
12. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position
13. Air Carbon Arc Cutting & Gouging
14. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position, Destructive Test
15. Single V-Groove Weld, Butt Joint, Vertical (3G) Position
16. Metals Identification for Welding
17. Single V-Groove Weld, Butt Joint, Overhead (4G) Position
18. Welding Cast Iron & Hard Surfacing Welds
19. Single V-Groove Weld, Butt Joint, Flat (1G) Position

Product

<table>
<thead>
<tr>
<th>Item No.</th>
<th>SMAW-1 course</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>DV01</td>
<td>Complete SMAW-1 course</td>
<td>$1,125.00</td>
</tr>
<tr>
<td></td>
<td>4 written tests, 50 copies ea.</td>
<td>V02.41</td>
</tr>
<tr>
<td></td>
<td>Instructor guide*</td>
<td>V02.40</td>
</tr>
<tr>
<td></td>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Site License</td>
<td>V02.50</td>
</tr>
</tbody>
</table>
### Complete Training Courses

#### Shielded Metal Arc Welding - Pre-pipe

**Complete Course:** 3 DVDs (1 hr. 58 min); 1 Instructor Guide; 4 written tests, 50 copies each  
**ITEM NO.:** DV05

Recommended as an advanced curriculum to prepare students for SMAW - open root - pipe welding.

**Topics**
1. Shielded Metal Arc Welding Pre-Pipe - Course Overview
2. Introduction to Shielded Metal Arc Welding
3. Safety & Health of Welders
4. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position
5. Weld Size & Profile
6. Procedure & Welder Qualification
7. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position, Destructive Test
8. Single V-Groove Weld, Butt Joint, Vertical (3G) Position
9. Destructive Testing
10. Single V-Groove Weld, Butt Joint, Overhead (4G) Position
11. Nondestructive Testing
12. Single V-Groove Weld, Butt Joint, Vertical Down (3G) Position
13. Air Carbon Arc Cutting & Gouging
15. Metals Identification Of Welding
17. Welding Cast Iron & Hard Surfacing Welds
18. Single V-Groove, Butt Joint, Flat (1G) Position

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete SMAWB course ..................... DV01</td>
<td>$995.00</td>
<td></td>
</tr>
<tr>
<td>5 written tests, 50 copies ea. ........... V01.41</td>
<td>$40.00</td>
<td></td>
</tr>
<tr>
<td>Instructor guide* ............................... V01.40</td>
<td>$59.00</td>
<td></td>
</tr>
<tr>
<td>Site License ............................................. V01.50</td>
<td>$500.00</td>
<td></td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

#### Shielded Metal Arc Welding 6-Inch Pipe Uphill

**Complete Course:** 2 DVDs (1 hr. 57 min); 1 Instructor Guide; 5 written tests, 50 copies each  
**ITEM NO.:** DV06

Topics
1. Shielded Metal Arc Welding 6" Pipe Uphill - Course Overview
2. Introduction to Shielded Metal Arc Welding Pipe
3. Safety & Health of Welders
4. Weld Quality: Reading the Puddle
5. Preparation & Assembly of an Open Root Pipe Joint
7. Standard Destructive Test - Schedule 80 Pipe
8. Methods of Applying the Root Pass
9. Single V-Groove Weld, Butt Joint, (5G) Pipe - Schedule 80
10. How to Read & Apply Welding Procedures
12. Preheat & Interpass Temperatures

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete SMAWA-2 course ..................... DV05</td>
<td>$1,125.00</td>
<td></td>
</tr>
<tr>
<td>4 written tests, 50 copies ea. ........... V05.41</td>
<td>$40.00</td>
<td></td>
</tr>
<tr>
<td>Instructor guide* ............................... V05.40</td>
<td>$59.00</td>
<td></td>
</tr>
<tr>
<td>Site License ............................................. V05.50</td>
<td>$500.00</td>
<td></td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

#### Shielded Metal Arc Welding 2-Inch Pipe Uphill

**Complete Course:** 2 DVDs (1 hr. 54 min); 1 Instructor Guide; 2 written tests, 50 copies each  
**ITEM NO.:** DV03

Topics
1. Shielded Metal Arc Welding 2" Pipe Uphill - Course Overview
2. Introduction to Shielded Metal Arc Welding Pipe
3. Safety & Health of Welders
4. Weld Quality: Reading the Puddle
5. Preparation & Assembly of an Open Root Pipe Joint - Double Extra Strong (XX Strong)
7. Standard Destructive Test - Double Extra Strong Pipe (XX Strong)
8. Single V-Groove Weld, Butt Joint, (5G) Pipe - Double Extra Strong (XX Strong)
10. Preparation & Assembly of an Open Root Pipe - Schedule 80
11. Single V-Groove weld, Butt Joint, (2G) Pipe - Schedule 80
12. Standard Destructive Test Schedule 80 Pipe
13. Single V-Groove Weld, Butt Joint, (5G) Pipe - Schedule 80

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete SMAWPD ......................... DV04</td>
<td>$1,125.00</td>
<td></td>
</tr>
<tr>
<td>2 written test, 50 copies ea. ........... V04.41</td>
<td>$30.00</td>
<td></td>
</tr>
<tr>
<td>Instructor guide* ............................... V04.40</td>
<td>$59.00</td>
<td></td>
</tr>
<tr>
<td>Site License ............................................. V04.50</td>
<td>$500.00</td>
<td></td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

#### Shielded Metal Arc Welding Pipe - Downhill

**Complete Course:** 2 DVDs (1 hr. 49 min); 1 Instructor Guide; 2 written tests, 50 copies each  
**ITEM NO.:** DV04

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete SMAWA-2 course ............... DV05</td>
<td>$1,125.00</td>
<td></td>
</tr>
<tr>
<td>5 written tests, 50 copies ea. ........... V05.41</td>
<td>$40.00</td>
<td></td>
</tr>
<tr>
<td>Instructor guide* ............................... V05.40</td>
<td>$59.00</td>
<td></td>
</tr>
<tr>
<td>Site License ............................................. V05.50</td>
<td>$500.00</td>
<td></td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
Gas Metal Arc Welding Basic
Complete Course: 3 DVDs (2 hrs. 10 min); 1 Instructor Guide; 2 written tests, 50 copies each  

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete GMAWB course</td>
<td>DV10</td>
<td>$995.00</td>
</tr>
<tr>
<td>2 written tests, 50 copies ea.</td>
<td>V10.41</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V10.40</td>
<td>$59.00</td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

Site License  

$500.00

Gas Metal Arc Welding Advanced
Complete Course: 2 DVDs (1 hr. 52 min); 1 Instructor Guide; 2 written tests, 50 copies each  

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete GMAW course</td>
<td>DV11</td>
<td>$1,125.00</td>
</tr>
<tr>
<td>2 written tests, 50 copies ea.</td>
<td>V11.41</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V11.40</td>
<td>$59.00</td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

Site License  

$500.00

Gas Metal Arc Welding Pipe
Complete Course: 2 DVDs (1 hr. 10 min); 1 Instructor Guide; 2 written tests, 50 copies each  

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete GMAWP course</td>
<td>DV15</td>
<td>$1,125.00</td>
</tr>
<tr>
<td>2 written tests, 50 copies ea.</td>
<td>V15.41</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V15.40</td>
<td>$59.00</td>
</tr>
</tbody>
</table>

*Includes 1 student workbook, 1 technical guide & answer keys for tests

Site License  

$500.00
Flux-Cored Arc Welding

The Flux Cored Arc Welding training program provides the student with a thorough understanding of the Flux Cored Arc Welding process. It provides training in all positions, on carbon steels, with and without shielding gas, using small and large diameter flux cored electrodes.

**Complete Course: 3 DVDs (2 hrs. 20 min); 1 Instructor Guide; 2 written tests, 50 copies each**

**Item No.** DV12

**Topics**
1. Flux-Cored Arc Welding - Course Overview
2. Introduction to Flux-Cored Arc Welding
3. Safety & Health of Welders
4. Equipment Setup, Adjustment & Maintenance
5. Fillet Welds, T-Joints, Horizontal, Vertical & Overhead Positions (Gas & Self-Shielded)
6. Electrode Classification & Selection
7. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position (Gas & Self-Shielded)
8. Single V-Groove Weld, 2G Destructive Test
9. Single V-Groove Weld, Butt Joint, Vertical (3G) Position (Gas & Self-Shielded)
10. Single V-Groove Weld, Butt Joint, Overhead (4G) Position (Gas & Self-Shielded)
11. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position (Gas & Self-Shielded)
12. Single V-Groove Weld, Butt Joint, Vertical (3G) Position (Gas & Self-Shielded)
13. Single V-Groove Weld, 3G Destructive Test
14. Single V-Groove Weld, Butt Joint, Horizontal (1G) Position (Self-Shielded)
15. Fillet Weld, Lap Joint, Flat (1F) Position (Metal-Cored)
16. Single V-Groove Weld, Butt Joint, Flat (1G) Position (Metal-Cored)
17. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position (Gas & Self-Shielded)
18. Single V-Groove Weld, Butt Joint, Horizontal Fixed Position (5G), Pipe

**Product**
- Complete FCAW course (DVD) ................... DV12 $1,125.00
- 2 written tests, 50 copies ea. ............... V12.41 $30.00
- Instructor guide* ................................ V12.40 $59.00
- *Includes 1 student workbook, 1 technical guide & answer keys for tests
- Site License ...................................... V12.50 $500.00

Gas Tungsten Arc Welding

The Gas Tungsten Arc Welding program is a complete training program. The fundamentals of Gas Tungsten Arc Welding are covered in the basic program. It provides training on mild steel, stainless steel and aluminum, using both direct and alternating current. Gas Tungsten Arc Welding Pipe is divided into two programs. Gas Tungsten Arc Welding 2-inch Pipe prepares the student for pipe welding, and teaches the student to weld on 2-inch Sch. 80 pipe, in all positions. Gas Tungsten Arc Welding 6-inch Pipe provides training on 6-inch pipe using GTAW to deposit the root and second pass, and SMAW to complete the weld. Students also weld on stainless steel pipe and with a consumable insert.

**Complete Course: 4 DVDs (3 hrs. 40 min); 1 Instructor Guide; 4 written tests, 50 copies each**

**Item No.** DV20

**Topics**
1. Gas Tungsten Arc Welding - Course Overview
2. Introduction to Gas Tungsten Arc Welding
3. Safety & Health of Welders
4. Equipment Setup, Adjustment & Shutdown
5. Stringer Bead, Flat Position (Carbon Steel)
6. The Essentials of GTAW
7. Fillet Weld, Lap Joint, Horizontal & Flat Positions (Carbon Steel)
8. The metallurgy & Weldability of Carbon Steel
9. Fillet Weld, Outside Corner Joint, Flat Position (Carbon Steel)
10. Fillet Weld, T-Joint, Horizontal, Vertical Up & Flat Positions (Carbon Steel)
11. Fillet Weld, T-Joint, Overhead Position (Carbon Steel)
12. Square-Groove Weld, Butt joint, Flat Position (Carbon Steel)
13. Square-Groove Weld, 1G Destructive Test (Carbon Steel)
14. Square-Groove Weld, Butt Joint, Horizontal & Vertical Up Positions (Carbon Steel)
15. Square-Groove Weld, Butt Joint, Overhead Position (Carbon Steel)
16. Introduction to GTAW Using Pulsed Current
17. Square-Groove Weld, Butt Joint, Flat Position (Stainless Steel)
18. The Welding Characteristics of Stainless Steel
19. Square-Groove Weld, Butt Joint, Horizontal Position (Carbon Steel)
20. Fillet Weld, Lap Joint, Horizontal & Flat Positions (Stainless Steel)
21. Fillet Weld, Outside Corner Joint Flat Position (Stainless Steel)
22. Fillet Weld, T-Joint, Horizontal, Vertical Up & Flat Positions (Stainless Steel)
23. Visual Inspection Test, Stainless Steel
24. The Welding Characteristics of Aluminum
25. Stringer Bead, Flat Position (Aluminum)
26. The Effects of Processes Variables on the Welding Arc
27. Fillet Weld, Outside Corner Joint, Flat Position (Aluminum)
28. Fillet Weld, Outside Corner Joint, Vertical Position, Up (Aluminum)

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
COMPLETE TRAINING COURSES

29. Fillet Weld, Lap Joint, Horizontal & Flat Positions (Aluminum)
30. Square-Groove Weld, Butt Joint, Flat Position (Aluminum)
31. Fillet Weld, T-Joint, Horizontal & Flat Positions (Aluminum)
32. Fillet Weld, T-Joint, Vertical Position, Up (Aluminum)
33. Visual Inspection Test, Aluminum

Product | Item No. | List Price
--- | --- | ---
Complete GTAW course (DVD) | DV20 | $1,125.00
4 written tests, 50 copies ea. | V20.41 | $30.00
Instructor guide* | V20.40 | $59.00
*Includes 1 student workbook, 1 technical guide & answer keys for tests
Site License | V20.30 | $500.00

**Gas Tungsten Arc Welding 2-Inch Pipe**

Complete Course: 2 DVDs (1 hr. 30 min); 1 Instructor Guide; 1 written test, 50 copies each  
**ITEM NO.**  
DV22

Topics
1. Gas Tungsten Arc Welding 2" Pipe - Course Overview
2. Introduction to Gas Tungsten Arc Welding
3. Safety & Health of Welders
4. Equipment Setup, Adjustment & Shutdown
5. Preparation & Assembly of an Open Root Pipe Joint
6. Single V-Groove Weld, Butt Joint, (2G) Pipe
7. Pipe Weld Quality
8. Single V-Groove Weld, Butt Joint, (2G) Pipe Destructive Test
9. Single V-Groove Weld, Butt Joint, (3G) Pipe
10. Single V-Groove Weld, Butt Joint, (6G) Pipe

Product | Item No. | List Price
--- | --- | ---
Complete GTAW 2" Pipe | DV22 | $1,125.00
1 written test, 50 copies ea. | V22.41 | $24.00
Instructor guide* | V22.40 | $59.00
*Includes 1 student workbook, 1 technical guide & answer keys for tests
Site License | V22.30 | $500.00

**Gas Tungsten Arc Welding - Shielded Metal Arc Welding 6-Inch Pipe**

Complete Course: 2 DVDs (1 hr. 57 min); 1 Instructor Guide; 2 written tests, 50 copies each  
**ITEM NO.**  
DV26

Topics
1. Gas Tungsten Arc Welding - Shielded Metal Arc Welding 6" Pipe - Course Overview
2. Introduction to Gas Tungsten Arc Welding
3. Safety & Health of Welders
4. Preparation & Assembly of an Open Root Pipe Joint
5. Single V-Groove Weld, Butt Joint, (5G) Pipe
6. Single V-Groove Weld, Butt Joint, (5G) Pipe, Destructive Test
7. Single V-Groove Weld, Butt Joint, (2G) Pipe
9. Stainless Steel Pipe Welding
10. Preparation & Assembly of a Stainless Steel Pipe Joint
12. Joint Design for Gas Tungsten Arc Welding Pipe & Tubing
13. Preparation & Assembly of a Pipe Joint with Consumable Insert
15. Pipe Weld Quality

Product | Item No. | List Price
--- | --- | ---
Complete GTAW-SMAW Pipe | DV26 | $1,125.00
2 written tests, 50 copies ea. | V26.41 | $30.00
Instructor guide* | V26.40 | $59.00
*Includes 1 student workbook, 1 technical guide & answer keys for tests
Site License | V26.30 | $500.00

---

**Oxyacetylene Welding, Cutting & Brazing**

Complete Course: 4 DVDs (3 hrs. 6 min); 1 Instructor Guide; 4 written tests, 50 copies each  
**ITEM NO.**  
DV30

Recommended as an entry-level curriculum to teach cutting techniques & hand-eye coordination associated with good puddle control & filler addition.

Topics
1. Oxyacetylene Welding, Brazing & Cutting - Course Overview
2. Introduction to Oxyacetylene Welding, Brazing & Cutting
3. Oxyacetylene Welding Safety
4. Safety & Health of Welders
5. Equipment Setup, Operation & Shutdown
6. Weld Quality: Controlling the Welding Variables
7. Stringer Bead, Bead on Plate - With & without Filler Metal, Flat Position
8. Fillet Weld, Lap Joint, Horizontal (2F) Position
9. Fillet Weld, Inside Corner Joint, Horizontal (2F) Position
10. Fillet Weld, Lap Joint, Vertical (3F) Position
11. Fillet Weld, Inside Corner Joint, Vertical (3F) Position
12. Square Groove Weld, Butt Joint, Vertical (3G) Position
13. Introduction to Oxyacetylene Flame Cutting
14. Standard Destructive Test, Visual Inspection & Guided Bend Test
15. Square Groove Weld, Butt Joint, Flat (1G) Position
16. Square Groove Weld, Butt Joint, Overhead (4G) Position
17. Square Groove Weld, Butt Joint, Horizontal (2G) Position
18. Application of Fuel Gases
20. Square-Groove, Bevel & Hole Cuts - Visual Inspection
21. Single V-Groove Weld, Butt Joint, Vertical (3G) Position
22. Single V-Groove Weld, Butt Joint, Flat (1G) Position
23. Single V-Groove Weld, Butt Joint, Overhead (4G) Position
24. Single V-Groove Weld, Butt Joint, Horizontal (2G) Position
25. Single V-Groove Weld, Butt Joint, (5G) Position, 2" Pipe
27. Introduction to Soldering, Brazing & Braze Welding
28. Fillet Weld, Lap Joint, Square-Groove, Butt Joint, Braze Weld, Horizontal (2F) & Flat (1G) Position
29. Socket Joint, Brazed Copper (ZF) Position
30. Socket Joint, Brazed Copper (SF) Position

---

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
### Welding Procedures & Qualification

**Complete Course:** 1 DVD (26 min); 1 Instructor Guide; 1 written test, 50 copies

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete OAW</td>
<td>DV30</td>
<td>$1,125.00</td>
</tr>
<tr>
<td>4 written test, 50 copies ea.</td>
<td>V30.41</td>
<td>$40.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V30.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V30.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

### Welding Discontinuities & Defects

**Complete Course:** 1 DVD (1 hr, 12 min); 1 Instructor Guide; 1 written test, 50 copies

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Course</td>
<td>DV86.3</td>
<td>$500.00</td>
</tr>
<tr>
<td>1 written test, 50 copies</td>
<td>V86.83</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V86.73</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V86.35</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

### Destructive Testing Methods

**Complete Course:** 1 DVD (43 min); 1 Instructor Guide; 1 written test, 50 copies

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Course</td>
<td>DV86.5</td>
<td>$500.00</td>
</tr>
<tr>
<td>1 written test, 50 copies</td>
<td>V86.85</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V86.75</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V86.55</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

### Nondestructive Testing Methods

**Complete Course:** 1 DVD (45 min); 1 Instructor Guide; 1 written test, 50 copies

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Course</td>
<td>DV86.6</td>
<td>$500.00</td>
</tr>
<tr>
<td>1 written test, 50 copies</td>
<td>V86.86</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V86.76</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook, 1 technical guide &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V86.65</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

**Student Workbooks are listed on Pages 12-13**
Common Arc Welding Processes

Complete Course: 2 DVDs (2 hrs. 10 min); 1 Instructor Guide; 2 written tests, 50 copies each

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Course</td>
<td>DV85</td>
<td>$500.00</td>
</tr>
<tr>
<td>2 written test, 50 copies</td>
<td>V85.41</td>
<td>$30.00</td>
</tr>
<tr>
<td>Instructor guide</td>
<td>V85.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>Site License</td>
<td>V85.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Topics
1. Introduction to Common Arc Welding Processes
2. Safety and Health of Welders
3. Introduction to Shielded Metal Arc Welding
4. SMAW Electrode Selection
5. Introduction to Gas Metal Arc Welding
6. GMAW Metal Transfer and Shielding Gases
7. Introduction to Flux Cored Arc Welding
8. FCAW Electrode Classification and Selection
9. Introduction to Gas Tungsten Arc Welding
10. The Essentials of GTAW

Arc Welding Safety

1 DVD (11 min)

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety and Health of Welders</td>
<td>DV91.0</td>
<td>$85.00</td>
</tr>
<tr>
<td>DVD (11 min.)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V85.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Covers the following areas of arc welding safety:
• Arc Radiation
• Air Contamination
• Compressed Gases
• Cleaning
• Electric Shock
• Fire and Explosion
• Other welding hazards
• Safety Data Sheets
• Safety Standards

Basic Metallurgy

1 DVD (40 min)

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic Metallurgy (DVD)</td>
<td>DV40.0</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Included in complete GTAW course (DV20.0)

Topics
• The metallurgy & weldability of carbon steel
• The welding characteristics of stainless steel
• The welding characteristics of aluminum

Symbols for Welding

Complete Course: 1 DVD (58 min); 1 Instructor Guide

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Symbols for Welding Course</td>
<td>DV80</td>
<td>$500.00</td>
</tr>
<tr>
<td>Instructor guide</td>
<td>V80.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>Site License</td>
<td>V80.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

*Includes 1 student workbook & answer keys for test
COMPLETE TRAINING COURSES

Blueprint Reading for Welders & Fitters

Complete Course: 2 DVDs (1 hr. 22 min)  1 Instructor Guide

Topics
1. Introduction to blueprint reading for welders and fitters
2. Review of mathematics
3. Metrics and metric conversions
4. Review of welding symbols
5. Orthographic views
6. Standard drawing lines and symbols
7. Interpreting blueprint information
8. Surface and centerline relationships
9. Auxiliary views
10. Scale drawings
11. Dimensional tolerance and stock allowance
12. Set-up tools
13. Set-up applications

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Blueprint Reading Course</td>
<td>DV81</td>
<td>$500.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V81.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook &amp; answer keys for test</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V81.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Advanced Blueprint Reading

Complete Course: 1 DVD (46 min)  1 Instructor Guide

Topics
1. Development of Blueprints and Drawings
2. Standards, Codes and Specifications
3. Standard Plates and Shapes
4. Blueprint Reading
5. Calculating Measurements and Common Layout Tools
6. Pipe Essentials
7. Role of the Welder in Quality and Safety
8. Fabrication Tools

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Advanced Blueprint</td>
<td>DV83</td>
<td>$500.00</td>
</tr>
<tr>
<td>Instructor guide*</td>
<td>V83.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>*Includes 1 student workbook &amp; answer keys for test</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Site License</td>
<td>V83.50</td>
<td>$500.00</td>
</tr>
</tbody>
</table>

Pipe Layout for Pipefitters & Welders

Complete Course: 2 DVDs (1 hr. 50 min)  1 Instructor Guide

Topics
1. Introduction to Pipe Layout for Pipefitters and Welders
2. Review of Basic Shapes & Pipefitter Terminology
3. Review of Basic Mathematic Calculations
4. Review of Decimals
5. Review of Geometric Calculations
6. Angles & Angular Layout
7. Calculated Welded Offsets
8. Offsets Other than 45° & 90°
9. Welded Offsets
10. Multiple Turn Layouts
11. Two Piece Parallel Offsets
12. Offsets Around Obstructions
13. Rolling Offsets
14. Fabricated Tees
15. Lateral Tees
16. Circumferential Sleeves
17. Pipe Blanking
18. Elliptical Holes & Blind Flanges
19. Fabricating Brackets

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Complete Course</td>
<td>DV82</td>
<td>$1,195.00</td>
</tr>
<tr>
<td>Site License – Pipe Layout for</td>
<td>V82.50</td>
<td>$500.00</td>
</tr>
<tr>
<td>Pipefitters &amp; Welders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Additional Pipe Layout Instructor Guides</td>
<td>V82.40</td>
<td>$59.00</td>
</tr>
<tr>
<td>Includes 1 student workbook &amp; answer keys for tests</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SITE LICENSE (SL)

In response to request to place DVD's on company and school intranets (private networks) a site license (SL) at an additional cost of $500.00 per program is now available for each Complete Training Course purchased from Hobart Institute of Welding Technology (HIWT). Complete Training Courses may contain multiple DVD's. A separate site license is required for each program you intend to distribute.

The site license, granted for a three year period, included a signed document authorizing the electronic distribution of HIWT training materials to others within your organization’s secure network. The intranet distribution of Hobart Institute DVD's without a site license is prohibited.

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
Student Workbooks
Workbooks follow the DVDs topic-by-topic and take a step-by-step approach to practice sessions, featuring objectives; set-up instructions; materials and machine settings; and summaries of essential theory with lots of illustrations. All destructive tests are based on AWS®, ASME or API codes.

Oxyacetylene Welding
This workbook consists of 30 topics covering essential theory and safety related to oxyfuel operations, 19 job practice topics to help build skill and understanding of the processes, two topics to test skills in oxyfuel cutting and a course overview and introduction. 172 pages
Item No. EW369OA W .......................................................... List Price $24.00

Shielded Metal Arc Welding Basic
This workbook consists of 38 topics covering arc welding, safety, power sources, electrode classifications and selection. It includes 29 job practice topics, 8 essential theory topics, 4 testing topics and a course overview and introduction. 188 pages
Item No. EW369SM WB .......................................................... List Price $24.00

Shielded Metal Arc Welding Structural
This workbook consists of 19 topics to produce quality multi-pass groove welds with backing on 1" plate in the horizontal, vertical and overhead positions. It includes 9 job practice topics, 9 essential theory topics, course overview and introduction. 104 pages
Item No. EW369SMWA A .......................................................... List Price $24.00

Shielded Metal Arc Welding Pre-Pipe
This workbook consists of 19 topics to produce quality open root single V-groove welds on 3/8" mild steel plate in horizontal, vertical and overhead positions. It includes 9 job practice topics, 9 essential theory topics, course overview and introduction. 100 pages
Item No. EW369SMWA A .......................................................... List Price $24.00

Shielded Metal Arc Welding 2 inch Pipe Uphill
This workbook consists of 15 topics covering pipe welding, weld quality, uphill pipe procedures and preheating and interpass heat treatments. It includes 10 job practice topics, 4 essential theory topics and a course overview and introduction. 100 pages
Item No. EW369SMAWPU 2 .......................................................... List Price $24.00

Shielded Metal Arc Welding 6 inch Pipe Uphill
This workbook consists of 13 topics covering uphill pipe welding and weld quality. It teaches skills to produce quality multi pass welds on 6" diameter schedule 80 mild steel pipe in the 2G and 5G positions, using E6010 and E7018 electrodes. It includes 6 skill topics, 5 essential theory topics and an introduction and course overview. 96 pages
Item No. EW369SMAWPU 6 .......................................................... List Price $24.00

Shielded Metal Arc Welding Pipe Downhill
This workbook consists of 14 topics covering downhill pipe welding procedures and weld quality. It provides training to weld on open root carbon steel pipe in the 5G and 6G positions, using E7010 electrodes. The book includes 6 job practice topics, 2 testing topics and 4 essential theory topics. It also includes a course overview and introduction. 92 pages
Item No. EW369SMAWPD .......................................................... List Price $24.00

Gas Metal Arc Welding Basic
This workbook consists of 24 topics covering gas metal arc welding, safety, equipment adjustments, metal transfer and shielding gases. It provides training to weld in all positions on mild steel plate ranging from 11 gauge to 3/8 inch, single and multiple pass, using short circuit transfer. The book includes 19 job practices and 5 essential theory topics. It also includes a course overview and introduction. 96 pages
Item No. EW369GMA WB .......................................................... List Price $24.00

Gas Metal Arc Welding Advanced
This workbook consists of 15 topics covering training on spray and pulsed-spray transfer for both carbon steel and aluminum. The book includes 9 job practice topics, 4 essential theory topics and a course overview and introduction. 77 pages
Item No. EW369GMA WA .......................................................... List Price $24.00
### WELDING TRAINING MATERIALS

#### Gas Metal Arc Welding Pipe
This workbook consists of 13 topics covering gas metal arc welding, preparation for welding pipe and pipe welding defects. It provides training to produce quality groove welds on 6 inch diameter schedule 80 steel pipe in the 2G and 5G positions. The book includes 6 job practice topics, 5 essential theory topics and a course overview and introduction. 76 pages  
**Item No.** EW369GMAWP  
**List Price** $24.00

#### Flux Cored Arc Welding
This workbook consists of 18 topics designed to develop welding skills on carbon steel plates ranging from 3/8” to 1” using .045 diameter dual shield flux-cored electrodes in all positions. The book includes 13 practice topics, 4 essential theory topics and a course overview and introduction. 94 pages  
**Item No.** EW369FCAW  
**List Price** $24.00

#### Gas Tungsten Arc Welding Basic
This workbook consists of 23 topics covering gas tungsten arc welding, arc characteristics and welding safety. It provides training to make quality gas tungsten arc welds on 16 and 11 gauge mild steel, .062 inch gauge stainless steel and .125 inch aluminum, using both direct and alternating current. It includes 23 job practice topics, 9 essential theory topics and a course overview and introduction. 116 pages  
**Item No.** EW369GTAWB  
**Price List** $24.00

#### Gas Tungsten Arc Welding 2 Inch Pipe
This workbook consists of 10 topics covering gas tungsten arc welding preparation for welding pipe. It provides training to produce quality groove welds on 2 inch schedule 80 steel pipe in the 2G, 5G and 6G positions. It includes 5 job practice topics, 4 essential theory topics and a course overview and introduction. 52 pages  
**Item No.** EW369GTAWP2  
**Price List** $24.00

#### Gas Tungsten Arc Welding 6 Inch Pipe
This workbook consists of 15 topics covering joint designs, programmable gas tungsten arc welding equipment and methods of welding carbon steel and stainless steel pipe. It provides training to weld on carbon steel open root, 6 inch diameter schedule 80 steel pipe in the 2G, 5G and 6G positions. It also uses gas tungsten arc welding process with stainless steel filler material to deposit the root and second pass and the shielded metal arc process to complete the weld. It includes 9 job practice topics, 5 essential theory topics and a course overview and introduction. 96 pages  
**Item No.** EW369GTAWP6  
**Price List** $24.00

#### Gas Tungsten Arc Welding Advanced
This workbook consists of 17 topics covering gas tungsten arc welding on thin gauge stainless steel and titanium. It provides training to produce quality welds on .040 inch to .061 inch stainless steel and titanium in the flat and horizontal positions. It also provides weld characteristics of titanium and stainless steel. It includes 8 job practice topics, 4 test topics and a course overview and introduction. 52 pages  
**Item No.** EW369GTAWA  
**Price List** $24.00

#### Welding Procedures & Qualification
An explanation of the steps necessary to develop procedure and performance qualifications. 38 pages  
**Item No.** EW512-3  
**Price List** $24.00

#### Welding Discontinuities & Defects
An explanation of the welding discontinuities and defects in relation to welding procedure variables. 38 pages  
**Item No.** EW512-4  
**Price List** $24.00

#### Destructive Testing
An explanation of destructive testing and results obtained. 44 pages  
**Price No.** EW512-5  
**Price List** $24.00

#### Nondestructive Testing
An explanation of nondestructive testing and results obtained. 34 pages  
**Item No.** EW512-6  
**Price List** $24.00

---

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
Programmed Learning Courses

These courses provide a simple yet complete method for students to learn and understand the principles of welding symbols, symbols for nondestructive examination, blueprint reading and pipe layout. Each page is designed to teach a small amount of information which is reinforced through an action/problem and self-check (see illustration at right). Each page builds for the next as the student learns in an efficient and rewarding manner.

Symbols for Welding

The symbols for welding course is based on AWS® A2.4 Symbols for Welding and Nondestructive Examination Standard. This system of communication provides the vital link between the designer and people responsible for producing and planning welding. 3 Tests are included with each student packet. 122 pages.

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symbols for welding</td>
<td>EW-342</td>
<td>$25.00</td>
</tr>
<tr>
<td>Key to test</td>
<td>EW-343</td>
<td>$9.95</td>
</tr>
</tbody>
</table>

Symbols for Nondestructive Examination

This course is designed to teach students how to interpret nondestructive examination symbols based on AWS® 2.4. For the benefit of students not familiar with welding symbols, the first part of the course serves as an introduction. 1 Test is included with each student packet. 38 pages.

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Symbols for nondestructive examination</td>
<td>EW-457</td>
<td>$18.00</td>
</tr>
<tr>
<td>Key to test</td>
<td>EW-458</td>
<td>$8.95</td>
</tr>
</tbody>
</table>

Blueprint Reading for Welders & Fitters

The blueprint reading for welders and fitters course contains valuable information on mathematics and metrics, Blueprint reading for the welder, blueprint reading for the fitter, setup tools, and set-up applications. 5 Tests are included with each student packet. 176 pages.

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blueprint reading for welders and fitters</td>
<td>EW-459</td>
<td>$27.00</td>
</tr>
<tr>
<td>Key to test</td>
<td>EW-460</td>
<td>$10.95</td>
</tr>
</tbody>
</table>

Advanced Blueprint Reading

This two packet course covers the design procedure; interpretation of blueprints and shop drawings as well as applying this information; the use of measuring tools in layout and assembly; having a basic understanding of codes, specifications and standards and to be aware of the responsibility of a welder in quality control. 11 tests included with the packets. 185 pages.

<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Advanced Blueprint Reading (2 Packets)</td>
<td>EW-462</td>
<td>$51.00</td>
</tr>
<tr>
<td>Key to tests</td>
<td>EW-463</td>
<td>$10.95</td>
</tr>
</tbody>
</table>

Pipe Layout for Pipefitters & Welders


<table>
<thead>
<tr>
<th>Product</th>
<th>Item No.</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe Layout for Welders &amp; Fitters</td>
<td>EW-517</td>
<td>$43.00</td>
</tr>
<tr>
<td>Key to tests</td>
<td>EW-519</td>
<td>$11.95</td>
</tr>
</tbody>
</table>
Technical Guides

These guides contain extensive welding information on individual welding processes and welding subjects. They supplement the student workbooks for welding training and have application for manufacturing engineering and quality control. Books are in full color.

**Welding Guide** — Provides general welding information including common arc welding process descriptions, weldability of metals, non-destructive testing process descriptions, welding data charts and tables, and metric conversion. 117 pages.

Item No. EW-385 .......................................................... List Price $28.00

**Gas Tungsten Arc Welding** — Covers the process in detail, equipment, applications, procedures, welding training and safety. 98 pages.

Item No. EW-470 .......................................................... List Price $28.00

**Shielded Metal Arc Welding** — Describes the SMAW process, procedures and applications, electrode selection charts, welding safety and explains equipment used. 78 pages.

Item No. EW-472 .......................................................... List Price $28.00

**Gas Metal Arc Welding** — The GMAW process, equipment, applications, procedures, safety and welding symbols are all explained in detail. 110 pages.

Item No. EW-473 .......................................................... List Price $28.00

**Flux-Cored Arc Welding** — This guide describes the self-shielded and gas shielded processes, equipment, methods of application, safety and procedures. 98 pages.

Item No. EW-492 .......................................................... List Price $28.00

**Safety and Health of Welders** — A valuable guide to protection against the hazards associated with welding. 23 pages.

Item No. EW-607 .......................................................... List Price $19.00

**Oxyfuel Welding, Cutting & Brazing** — This guide covers the process, equipment, and safety. 82 pages.

Item No. EW-480 .......................................................... List Price $28.00

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
General Welding Books

**Pocket Welding Guide, 32nd Edition** — Known as the “Welder’s Bible”, and widely used by students, teachers, hobbyists and professionals as a handy reference, this updated edition features: overview of all welding processes, examples of good and bad weld beads, causes & cures of common welding problems, welding symbols, guidelines for the indentification of metals & calculating filler metal consumption, oven storage & reconditioning of filler metals, shielding gases & their uses, AWS® filler metal classifications & comparative indices, GMAW welding parameter, complete listing of filler metals with operating ranges, filler metals selector guide for welding ASTM steels, troubleshooting guides for semiautomatic wire & equipment, welding terms & definitions, metric conversions tables, and more. 164 pages. 4” x 7” format.

Item No. EW-609 .................................................................List Price $8.00

**WELDING: A Journey to Explore its Past by Andre A. Odermatt** — What is this simple but complex process called welding? When did it begin? This book is a humble attempt to answer just a few questions about the origins of welding. It is not a textbook or an academic paper. It aims to give the reader some basic knowledge of a few aspects of the history of welding and its problems and its contribution to society, from antiquity to modern times, from brazing and forging to gas welding and electric welding.

Item No. EW-806 1st Edition 181 Pages..........................List Price $17.95
Item No. EW-807 2nd Edition 213 Pages..........................List Price $29.95

**Properties and Uses of Ferrous and Non-ferrous Metals by Weiss & Leuchtmann.** 112 pages.

Item No. EW-220 .................................................................List Price $24.95

**The Metal Trades Handbook** — A book covering all aspects of the metal trades from roping to welding. 581 pages.

Item No. EW-676 .................................................................List Price $26.95

Pipe Welding & Pipe Layout Books

**Pipefitters Handbook** — A comprehensive reference including tables for pipe bends, offsets, mitered joints and other useful information for shop and field use. Leatherette bound. 444 pages.

Item No. EW-389 .................................................................List Price $32.00

**Pipe Trades Pocket Manual by Frankland** — Tables for bending, offsets, miter turn fittings, elbow offsets, solving angles with steel square and more. Leatherette bound. 262 pages.

Item No. EW-390 .................................................................List Price $26.95

**The Pipe Fitters and Pipe Welders Handbook by Frankland** — Pocket size booklet containing layout information for making all types of pipe joints. Leatherette bound. 194 pages.

Item No. EW-234 .................................................................List Price $26.95

**Pipe Welding Procedures by H. Rampaul** — Written for the welder, describes in detail the manipulative procedures used to weld pipe joints. 249 pages.

Item No. EW-436 .................................................................List Price $46.00

**Pipe Trades Handbook** — Covers basic data on tube and pipe, national standards, fittings, valves, joints, offsets, pipe layout, mathematics and pipe welding. 534 pages.

Item No. EW-696 .................................................................List Price $26.95

**PipeFitters Bluebook** — Contains charts, tables, drawings, instructions on pipe joints and layout. 176 pages.

Item No. EW-697 .................................................................List Price $25.00

**Pipe Layout for Pipefitters and Welders** — This 10 section, self-study, programmed learning course from the Hobart Institute of Welding Technology includes pipefitting terminology, mathematics & plane figures, angles and angular layout, calculated welded offsets, tees, laterals & circumferential sleeves, pipe blanking, elliptical holes, brackets and pipe flanges. 10 tests are included with each copy. 237 pages.

Item No. EW-517 .................................................................List Price $44.00

**Answer Key**

Item No. EW-519 .................................................................List Price $11.95
AWS® Books

Certification Manual for Welding Inspectors — A great study aid for the AWS® CWI®/CWE® exam. Reduce those day-of-test jitters by putting yourself in command of the material that everyone must know to succeed on the CWI® exam. Over 360 questions and answers. 300 pages
Item No. EW-475 .... List Price $200.00

Welding Inspection — Essential information for the CWI® on manual arc welding inspection techniques including destructive testing and nondestructive examination methods. 275 pages.
Item No. EW-223 ......................................................, List Price $92.00

Welding Terms and Definitions — The comprehensive and official listing of welding and cutting terms and definitions.
(A3.0M/ A3.0:2020) 148 pages.
Item No. EW-291 ......................................................, List Price $200.00

Total Welding Management by Jack R. Barckhoff, P.E. - Providing a system focused on improvement. It includes management principles, and a planning process with a structured approach. When adopted by a company, it can improve welding quality and productivity, thus helping the company to become more competitive and more profitable. 189 pages with index and glossary.
Item No. EW-804 ......................................................, List Price $49.95

Welding Codes & Specifications

API Standard 1104, Standard for Welding Pipelines and Related Facilities 21st Edition — This code book published by the American Petroleum Institute provides the complete and detailed information needed by welders, inspectors and engineers. 119 pages.
Item No. EW-264 ....................................................................., List Price $373.00

AWS® Structural Welding Code, D1.1 — Complete structural welding code for buildings, bridges, and other welded structures. Welding engineers, inspectors and others involved with design and quality control of welded structures should have this book for guidance and reference. 634 pages.
Item No. EW-531 ....................................................................., List Price $640.00

Welding Inspection Tools

V-WAC Gauge
Used to check undercut, crown heights, porosity and pits.
Item No. EW454 ............................................................., List Price $32.00

Fillet Weld Gauge
A valuable tool for measuring both convex and concave fillet weld dimensions.
Item No. EW-453 ............................................................., List Price $40.00
WELDING TRAINING MATERIALS

Wall Posters

35” x 23” size for good shop or classroom visibility . . . have plastic surface for durability, easy cleaning

Spiff up your shop or classroom, and send the “quality” message with a complete set of these attractive and instructive, full-color, welding-related posters.

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org

WP11
Set of 11 Posters: $40.00
Size: 11” X 17”
Set includes:
• Common Terms Applied to a Weld
• Arc Length
• Diagram of Shielded Metal Arc Welding
• Learn to Read the Puddle
• Electrode Angle
• Tungsten Electrode Preparation
• 5 Essential
• 5 Methods of Control
• Travel Speed
• The Fire Tetrahedron
• Fire Extinguisher Ratings

To See pictures of our wall posters, visit our website at www.welding.org

Industrial Sectors Using Welding

Individual Posters
Size: 11” x 17” $5.00 each

Sciences in a Weld
Item No. EW914

Welding & Joining Processes
Item No. EW915

Industrial Sectors Using Welding
Item No. EW916

Spark Testing of Metals
Item No. EW917

Iron-Carbon Equilibrium Diagram Poster
Item No. EW918

Changes in Carbon Steel Poster
Item No. EW919

Pearlite/Martensite Poster
Item No. EW920

18
### Training Materials Order Form

#### Mail To:
Attn: Publication Dept.
Hobart Institute of Welding Technology
400 Trade Square East
Troy, OH 45373 U.S.A.

#### Phone:
(800) 332-9448 Ext. 9509
(937) 332-9509

#### Fax:
(937) 332-9551

#### Internet:
www.welding.org

#### Email:
orders@welding.org

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Product Description</th>
<th>Color</th>
<th>Size</th>
<th>Price Each</th>
<th>Total Price</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Credit card information:

☐ American Express ☐ Discover ☐ Visa ☐ Mastercard

Card No.__________________________________________________
Expiration date___________________ Security Code_______________

Subtotal:____________________________ Shipping:_________________________

Total Amount:________________________
TERMS AND CONDITIONS OF SALES

Shipping & Handling: All U.S. orders will be shipped by UPS Ground Service, unless otherwise specified at the time of the order. All shipping charges will be added to the order total. International orders will be shipped as requested by the customer at their expense.

Shipping charges for continental U.S. only:
- $ 0.00 to 25.00.......$10.00
- $26.00 to 50.00.......$12.00
- $51.00 to 75.00.......$15.00
- $76.00 to 100.00.......$20.00
- $ 101.00 to 1,000.00.......$ 30.00
- $1,001.00 to 5,000.00.......$ 40.00
- $ 5,001.00 to 10,000.00.......$100.00
- $10,001.00 to 20,000.00.......$150.00

NOTE: The above shipping and handling charges apply only to the continental United States. Shipping charges for Alaska, Hawaii, and for international orders will be quoted upon request.

Copyrights: All HIWT products and services relating to training programs, including Streaming Content, and books are protected by copyright. This material may not be duplicated in whole or in part.

Streaming Content: Access to the Streaming Content is available through subscription only. The subscription, available for one-year, permits the subscription holder to stream the Streaming Content made available through trusted third-party partners, such as Vimeo. The subscription is available only to the purchaser, and access to the Streaming Content may not be downloaded, shared, or distributed to anyone other than the subscription holder without the express written consent of HIWT. Purchaser is responsible for ensuring their browser meets the minimum specified requirements for streaming the Streaming Content.

Site License (SL): In response to requests to place DVD's on company and school intranets (private networks) a site license (SL) at an additional cost of $500.00 per program is now available for each DVD program purchased from Hobart Institute of Welding Technology (HIWT). DVD programs may contain multiple DVD's. A separate site license is required for each program you intend to distribute.

The site license, granted for a three year period, includes a signed document authorizing the electronic distribution of HIWT training materials to others within your organization’s secure network. The intranet distribution of Hobart Institute DVD's without a site license is prohibited.
Return Policy: There will be a restocking charge of 20% of the original net invoice amount. Credit return will be determined by HIWT according to the condition of the returned items. (All return items must be in new, unlabeled, and unused condition.)

Books: Any request for return must be received within ninety (90) days of the original invoice date. The original invoice number must be indicated on the request for return.

Digital Video Discs (DVDs): Any request for return must be received within thirty (30) days of the original invoice date. The original invoice number must be indicated on the request for return.

Cancellation Policy: Cancellation of an order or any part of an order by the purchaser must be made prior to shipment without a cancellation fee being assessed. On-line courses and Streaming Content cannot be canceled or refunded.

DVD Warranty: All Hobart Institute of Welding Technology DVDs are warranted for a period of ninety (90) days after invoice date against defects including dropout or loss of signal. This does not include mechanical operation of equipment components. DVDs have been inspected by the manufacturer and the duplicator. All questions involving warranty should be directed to the bookstore prior to returning any defective DVDs.

To avoid damage to the DVDs, they should be returned to their original cases after use. Maintenance of equipment should follow the manufacturers' instruction.

Additional Terms: Each of the products and services identified in these Terms and Conditions of Sale may be governed by additional terms and agreements that are hereby incorporated by reference as if fully rewritten herein. Prior to purchasing, please be sure to review all applicable agreements, privacy policies, and terms of use. Each may be made available to you upon request at orders@welding.org.

Discounts: A 20% educational discount applies to all schools.

Prices: All prices are in U.S. dollars. Prices subject to change without notice.
OL-001  Symbols For Welding Online Course  
0.4 CEU  $89.00  SELF-PACED

This online version of Symbols for Welding course is based on the AWS® A2.4 Symbols for Welding and Nondestructive Examination Standard. This system of communication provides the vital link between the designer and the people responsible for producing and planning welding.

Within the online course you will have the opportunity to download the EW-342 Symbols for Welding Learning Packet and work on specific problems; view the Symbols for Welding videos which are broken down into topic sections; take each of the 3 required test. Each test may be taken two times.

Your password is good for a period of one year with unlimited log-ins during that time. Completion time for the course varies with each individual. Take into consideration the time to watch the videos plus the time to work through the learning packet plus the time to take the test. You may start and stop at any point.

Upon purchase of the course, you will recieve an email of your online receipt of purchase and a separate email with account access instructions and link to online course.

You may add the optional paper version of the Symbols for Welding Programmed Learning Packet (EW342) containing 113 pages, which will be mailed to you. Three test are included with each student packet.

OL-002  Visual Inspection Welding Online Course  
0.4 CEU  $89.00  SELF-PACED

This course concentrates on the single most used method of welding inspection — what we can see with the naked eye. Anyone involved with arc welding inspection, quality control, engineering or supervision should know the fundamentals of what to observe, prior to, during and after welding.

Contains 5 video segments totaling a run time of 60 minutes.

During this course you will learn about common weld gauges, temperature indicators, marking repair welds, visual inspection prior to, during, and after welding, terminology of weld defects, general requirements for equipment and workmanship standards, and a visual inspection checklist.

At your own pace from your computer you will view videos and will be able to take (and retake) online competency exams.

OL-003  Welding Discontinuities & Defects Online Course  
0.4 CEU  $89.00  SELF-PACED

The course concentrates on defects and discontinuities related to welding and is intended to assist anyone involved in arc welding inspection, quality control, engineering or supervision. The objective is to be able to identify and determine the common causes of weld discontinuities and defects.

Contains 5 video segments totaling a run time of 70 minutes. Quizzes are provided to measure progress along the way with a final test to obtain a certificate of completion.

*IMPORTANT*

HWI reviews each order for accuracy and to protect you and HIWT from fraud. After authorization and capture of your payment by HIWT personnel, you will be sent an email (typically within 1 business day) with access instructions for your course. Make sure to watch your incoming mail and spam folder. When you score 76% or higher, a Certificate of Completion will be issued for you to print that will contain the continuing education units earned for the online course. In addition, please add “welding.org” to your trusted/safe sender’s list.
OL-004  Destructive Testing Methods Online Course
        .4 CEU $89.00 SELF-PACED

This course concentrates on the various destructive testing methods used to evaluate welds including tensile and impact tests, guided bend tests, nick break tests, fillet weld break tests, and etch tests. It is intended for those involved in welding inspection, quality control, engineering or supervision. The objective is to be able to perform tests and determine the weld defects.

Contains 7 video segments totaling a run time of 43 minutes. Quizzes are provided to measure progress along the way with a final test to obtain a certificate of completion.

OL-005  Nondestructive Testing Methods Online Course
        .4 CEU $89.00 SELF-PACED

This course concentrates on the various nondestructive testing methods used to evaluate welds including visual inspection, liquid penetrant testing, magnetic particle testing, ultrasonic testing, and radiographic testing. It is intended for those involved in welding inspection, quality control, engineering or supervision. The objective is to be able to evaluate welds and determine the weld defects.

Contains 6 video segments totaling a run time of 45 minutes. Quizzes are provided to measure progress along the way with a final test to obtain a certificate of completion.

OL-006  Welding Characteristics Of Steel, Stainless Steel, & Other Metals
        .4 CEU $89.00 SELF-PACED

This course will provide the non-metallurgist with basic knowledge of various metals and their weldability. Anyone involved with welding will benefit from the better understanding of welding the different metals. Students will learn the basic principles of metal properties, heat input, preheating, postheating, selecting filler metals plus many more topics including: Welding carbon and low alloy steels

• Welding stainless steels
• Welding tool and die steels
• Welding aluminum alloys
• Welding magnesium alloys

The course consists of 4 main topics:
1. The Metallurgy & Weldability of Carbon Steel
2. The Welding Characteristics of Stainless Steel and Tool Steels
3. The Welding Characteristics of Aluminum and Magnesium
4. Welding Cast Iron and Hard Surfacing Welds

Each topic contains slide segments, video segments and quizzes. The total running time for the video segments is approximately 60 minutes. Once you have completed the 4 topic quizzes and achieved at least a 76% you will then be able to generate a Course Completion Certificate.

OL-007  Welding Procedures & Qualification
        .4 CEU $89.00 SELF-PACED

This course concentrates on the steps typically followed when developing and qualifying Welding Procedure Specifications (WPS). Additionally, Welder and Welding Operator Performance Qualification will be discussed.

Contains 1 main topic covering Welding Codes, Procedures, and Welder Qualification plus 5 video segments totaling a run time of 25 minutes. Quizzes are provided to measure progress along the way with a final test to obtain a certificate of completion.

At your own pace from your computer you will view videos and will be able to take (and retake) online competency exams.
HIWT Offers a variety of Logo Branded items.

Heather Red T-Shirt – P155
Small logo front
S, M, L, XL, XXL
$14.00

Navy Get-Wired T-Shirt – P154
Front Left Chest and Full back print
S, M, L, XL, XXL
$19.95

Dark Heather Gray T-Shirt – P160
Front Left Chest and Full back print
S, M, L, XL, XXL
$19.95

Dark Heather Gray Hooded Sweatshirt – P161
Front Left Chest and Full back print
S, M, L, XL, XXL
$35.00

Denim Shirt – P104
W/ Embroidered 3-color logo
M, L, XL, XXL
$29.95

Grey T-Shirt – P124
W/ Silk Screen 3-color logo
M, L, XL, XXL
$14.00

Black T-Shirt – P140
W/ small logo on front & large logo on back
M, L, XL, XXL
$19.95

Black Cap – P158
One size fits all.
$14.95

Black Hooded Sweatshirt – P123
W/ Embroidered 3-color logo
M, L, XL, XXL
$35.00

Grey Hooded Sweatshirt – P101
W/ Embroidered 3-color logo
M, L, XL, XXL
$35.00

Pro Camouflage Realtree – P156
Hardwoods design.
One size fits all.
$14.95

Two-Tone Garment Dyed Cap – P134
In pebble/black.
One size fits all.
$14.95

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
Please visit our website www.welding.org for a complete list.

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Color</th>
<th>Size</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Garment Dyed Cap - PI35</td>
<td>In black</td>
<td>One size fits all</td>
<td>$14.95</td>
</tr>
<tr>
<td>Golf Cap - PI05</td>
<td>Grey twill</td>
<td>One size fits all</td>
<td>$14.95</td>
</tr>
<tr>
<td>Oval Acrylic Key Chain - PI15</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>&quot;The Traveler&quot; Travel Mug - PI26</td>
<td>Black with gold logo</td>
<td>Fits most built-in drink holders</td>
<td>High gloss finish</td>
</tr>
<tr>
<td>Waffle Beanie - PI38</td>
<td>Black ribbed edge in chrome with embroidered 3-color logo</td>
<td>One size fits all</td>
<td>$10.95</td>
</tr>
<tr>
<td>Belt Buckle - PI09</td>
<td>Solid brass</td>
<td>W/ raised logo</td>
<td>$8.00</td>
</tr>
<tr>
<td>Welding Process Calculator Set - EW700</td>
<td>Set of three calculators</td>
<td>one each for SMAW, GMAW and GTAW</td>
<td>$4.95</td>
</tr>
<tr>
<td>Coffee Mug - PI21</td>
<td>White silk screened 3-color logo on both sides, 8 oz</td>
<td></td>
<td>$6.95</td>
</tr>
<tr>
<td>Logo Patch - PI11</td>
<td>Embroidered 3-color logo</td>
<td>4&quot; x 2-3/4&quot;</td>
<td>$3.00</td>
</tr>
<tr>
<td>BSX Extreme Welders Gearpack - sgear</td>
<td>Designed inside and out specifically for welders, The BSX® Gearpack includes lots of storage room and accessory/tool pockets</td>
<td></td>
<td>$75.00</td>
</tr>
</tbody>
</table>

To order, use form on page 19, Call 800.332.9448 Ext. 9509 or visit www.welding.org
Would you like to learn a specific process or refresh your welding skills?

HIWT offers Individual Courses

Hobart Institute of Welding Technology offers individual courses in major arc welding processes. A list of courses is below. Please visit our website www.welding.org for course descriptions, pricing and dates offered.

<table>
<thead>
<tr>
<th>Course Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>WTB101</td>
<td>Welding Technology &amp; Blueprint Reading</td>
</tr>
<tr>
<td>WTB201</td>
<td>Advanced Blueprint Reading</td>
</tr>
<tr>
<td>OAW101</td>
<td>Oxyacetylene Welding, Cutting, &amp; Brazing</td>
</tr>
<tr>
<td>SMA101</td>
<td>Shielded Metal Arc Welding Basic</td>
</tr>
<tr>
<td>SMA201</td>
<td>Shielded Metal Arc Welding Structural Advanced</td>
</tr>
<tr>
<td>SMA301</td>
<td>Shielded Metal Arc Welding 6” Pipe 2G &amp; 5G Uphill</td>
</tr>
<tr>
<td>SMA401</td>
<td>Shielded Metal Arc Welding 6” Pipe 6G Uphill</td>
</tr>
<tr>
<td>SMA501</td>
<td>Shielded Metal Arc Welding 2” Pipe 6G Uphill</td>
</tr>
<tr>
<td>SMA502</td>
<td>Shielded Metal Arc Welding Pipe Downhill</td>
</tr>
<tr>
<td>PLF101</td>
<td>Pipe Layout for Pipefitters &amp; Welders</td>
</tr>
<tr>
<td>GTA101</td>
<td>Gas Tungsten Arc Welding Basic</td>
</tr>
<tr>
<td>GTA201</td>
<td>Gas Tungsten Arc Welding Advanced</td>
</tr>
<tr>
<td>GTA202</td>
<td>Gas Tungsten Arc Welding 2” Pipe</td>
</tr>
<tr>
<td>GTA203</td>
<td>Gas Tungsten Arc/Shielded Metal Arc Welding 6”</td>
</tr>
<tr>
<td>GTA301</td>
<td>Gas Tungsten Arc Welding Aerospace</td>
</tr>
<tr>
<td>GTA302</td>
<td>Gas Tungsten Arc Welding Stainless Steel Pipe</td>
</tr>
<tr>
<td>GMA101</td>
<td>Gas Metal Arc Welding Basic</td>
</tr>
<tr>
<td>GMA201</td>
<td>Gas Metal Arc Welding Advanced</td>
</tr>
<tr>
<td>GMA202</td>
<td>Gas Metal Arc Welding Pipe</td>
</tr>
<tr>
<td>FCA101</td>
<td>Flux Cored Arc Welding</td>
</tr>
</tbody>
</table>

Technical Training Courses

HIWT’s Technical Training Courses are designed for welding professionals of all levels seeking to take their education to the next level. These courses offer CEU’s toward the hours needed to maintain certifications, as well as expand knowledge on welding processes, visual inspection of welds and nondestructive testing of welds.

<table>
<thead>
<tr>
<th>Course number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>VI400</td>
<td>Fundamentals of Visual Inspection</td>
</tr>
<tr>
<td>MET101</td>
<td>Fundamentals of Metallurgy</td>
</tr>
<tr>
<td>NW515</td>
<td>Welding for the Non-Welder</td>
</tr>
<tr>
<td>AWI520</td>
<td>Arc Welding Inspection</td>
</tr>
<tr>
<td>LP800</td>
<td>Liquid Penetrant &amp; Magnetic Particle Inspection</td>
</tr>
<tr>
<td>CWS550</td>
<td>Preparation for AWS® CWS Examination Course</td>
</tr>
<tr>
<td>CWI540</td>
<td>Preparation for AWS® CWI® Certified Welding Inspector Examination Course</td>
</tr>
<tr>
<td>RCW545</td>
<td>Preparation for Recertification of CWI® Course</td>
</tr>
<tr>
<td>CWI540-C</td>
<td>Preparation for AWS® CWI® Code Endorsement</td>
</tr>
<tr>
<td>CWI541</td>
<td>CWI® Supplemental Processes &amp; Methods Sessions</td>
</tr>
</tbody>
</table>